

The Korean Intellectual Property Office (KR)  
Registered Patent (B1)

(51) Int.Cl.  
H01L 33/00

(11) Registration No	10-0226831	(65) Unexamined Publication No	10-1998-0028124
(24) Registration Date	1999-07-29	(43) Unexamined Publication Date	1998-07-15
(45) Published Date	1999-10-15		
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(22) Application Date	1996-10-21		
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(54) LIGHT EMITTING DIODE AND A METHOD OF MANUFACTURE THEREOF.

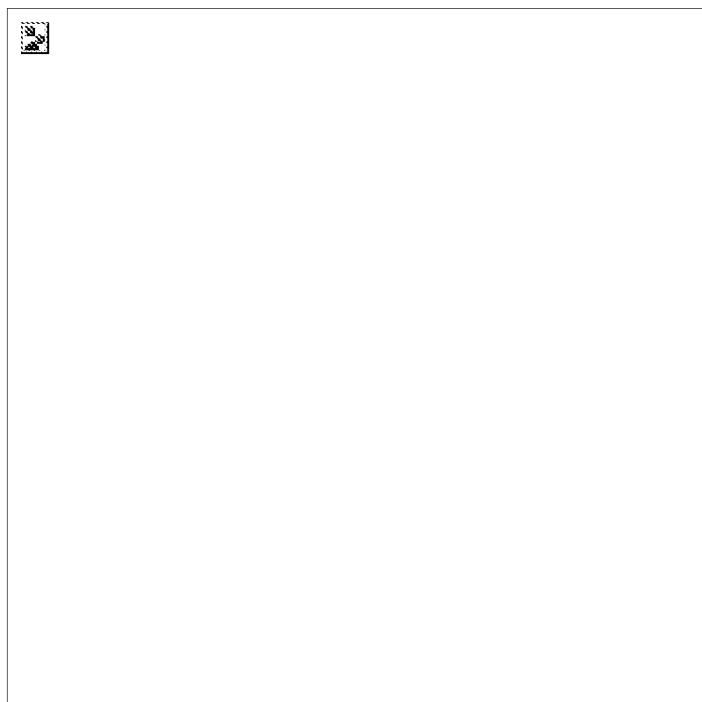
● Abstract

Machine Translation

Human Translation

- 1 At the same time, the electrode in which the process is complicated and which is comprised of the electrode metallization of the GaTi layer on n-type and p-type epitaxial layer the nonefficient problem is solved, al layer and au layer is formed into the thing about light emitting diode and a method of manufacture thereof. After photoresist is formed on electrode on the p-type epitaxial layer the front side, it heat-treats in one mood among temperature and  $\text{NH}_3$ ,  $\text{N}_2$  of 500~900°C and n-type and P-contact are formed. In that way the light emitting diode in which the process is simple and the conductivity is improved can be made.

▶ Representative Drawing(s)



## Description

### Brief explanation of the drawing

- 2 The 1a, in other words. And figure 1d is a processing sectional view showing the manufacturing process of the emitting diode according to prior art.
- 3 The 2a, in other words. And figure 2d is a processing sectional view showing the manufacturing process of the emitting diode.
- 4 Fig. 3 is a structure sectional diagram showing the light emitting diode.
- 5 The description of reference numerals of the main elements in drawings.
- 6 11: substrate 12: n-epitaxial layer.
- 7 13: active layer 14: p-type epitaxial layer.
- 8 15: GaTi layer 16: Al layer.
- 9 17: Au layer 18: photoresist.

### Details of the invention

#### Purpose of the invention

The Technical Field to which the Invention Belongs and the Prior Art in that Field

- 10 The present invention relates to the light emitting diode, particularly, to the light emitting diode forming electrode regardless of the doping type and a method of manufacture thereof.
- 11 If below, referring to the figure, referring to the figure, and the attached manufacturing method are explained,

same as that of the next time.

- 12 Figs. 1a through Figs. 1a are the processing sectional view showing the manufacturing process of the light emitting diode according to prior art.
- 13 As shown in Fig. 1a, the N-epitaxial layer (2) doping the n-type impurity on the sapphire substrate (1) is grown to constant thickness. And the p-type epitaxial layer (4) which consecutively dopes the active layer (3) and p-type impurity on the N-epitaxial layer (2) is grown to the constant thickness.
- 14 At this time, si is used as the n-type impurity and Mg is used as the p-type impurity. And n-type and p-type epitaxial layers (2,4) are done by GaN.
- 15 As shown in Fig. 1b, the active layer (3) and p-type epitaxial layer (4) are selectively removed to the photolithographical (photolithography) and etching process and the constant area of the N-epitaxial layer (2) is
- 16 As shown in Fig. 1c, the first photoresist is coated n-type and p-type epitaxial layer (2,4) front side with and it and the constant area of the N-epitaxial layer (2) is exposed. And the ti layer (5), al layer (6), with the Ti layer (7) is successively formed on the first photoresist front side including the exposed N-epitaxial layer (2) a first photoresist and the ti layer (5), al layer (6), with the Ti layer (5), au layer (7) formed on the first photoresist removed to the lift-off process and N type electrode is formed.
- 17 As shown in Fig. 1d, the second photosensitive film is coated n-type and the p-type epitaxial layer (2,4) front side including N type electrode with and it patterns and the constant area of the p-type epitaxial layer (4) is exposed the ti layer (5), cr layer (8), with the Ti layer (5), au layer (7) is successively formed on the second photosensitive front side including the exposed p-type epitaxial layer (4) and the formed ti layer (5), cr layer (8), with the Ti layer (5) au layer (7) is removed to the lift-off process on the second photosensitive film and the second photosensitive P-contact is formed.
- 18 The structure is as follows: if the structure of light emitting diode formed in this way is illustrated.
- 19 As shown in Fig. 1d, it is composed of the P-contact consisting of N type electrode, and the Ti layer (5), the Cr layer (8), and the Ti layer (5) and Au layer (7) it is formed in the constant area on the p-type epitaxial layer (4) consisting of the N-epitaxial layer (2) formed on the sapphire substrate (1), the active layer (3) and the p-type epitaxial layer (4) formed in the constant area on the N-epitaxial layer (2), and the Ti layer (5), the Al layer (6), and the Ti layer (5) Au layer (7) it is formed in the task forward reverse reverse on the N-epitaxial layer (2).

#### Technical challenges of the invention

- 20 The light emitting diode according to prior art and manufacturing method have the following problems:.
- 21 In the first, and the n-type in the electrode metallization, by classifying according to the Au / Ti / Cr / Ti in the n-type / Al / Ti, and p-type and forming the process is complicated and it is nonefficient.
- 22 In order to make the light emitting diode in which the conductivity is good, in case of the high doping to being making the high doping the crack etc. are formed with the dopant as the in the epitaxial layer and the yield of emitting diode is lowered with second.
- 23 It is an object of the present invention to provide the light emitting diode is designed to solving, and forms electrode regardless of the doping type and simplifies the process and a method of manufacture thereof this kind of process

24 It is another object of the present invention to provide the light emitting diode in which it takes shape the struc electrode in order to be high-doped in the epitaxial layer and the conductivity is improved and a method of manufacture thereof.

• Structure & Operation of the Invention

25 There can be the feature it is made as in the light emitting diode and manufacturing method, N type electrode contact the GaTi layer, the Al layer, and the Au layer for achieving this kind of purpose.

26 At the same time, other feature of the present invention forms N type electrode and P-contact.

27 After another characteristic of the present invention forms photoresist on electrode on the p-type epitaxial layer front side, it heat-treats.

28 It heat-treats another characteristic of the present invention in one mood among temperature and  $\text{NH}_3$ ,  $\text{N}_2$  of 500~900°C.

29 As described in detail, it is the same as that of the next time than the drawing which is and manufacturing method attached.

30 Figs. 2a through Figs. 2a are the processing sectional view showing the manufacturing process of the light emitting diode.

31 As shown in Fig. 2a, the N-epitaxial layer (12) doping the n-type impurity on the sapphire substrate (11) which cleanly washes is grown to the constant thickness. And the p-type epitaxial layer (14) which consecutively doped active layer (13) and p-type impurity on the N-epitaxial layer (12) is grown to the constant thickness.

32 At this time, n-type and p-type epitaxial layers (12, 14) are done by GaN.

33 Subsequently, the active layer (13) and p-type epitaxial layer (14) are selectively removed to the photolithography (photolithography) and etching process and as shown in the figure, the constant area of the N-epitaxial layer (12) is exposed with the drawing 2b \*\*\*.

34 And as shown in Fig. 2c, after the GaTi layer (15), and the Al layer (16) and Au layer (17) are successively formed on n-type and p-type epitaxial layers (12, 14), the GaTi layer (15), and the Al layer (16) and Au layer (17) are patterned and the first electrode is formed on the constant area of the N-epitaxial layer (12). The second electrode is formed on the constant area of the p-type epitaxial layer (14).

35 At this time, the thickness of the GaTi layer (15) forms into 200~300Å.

36 And the Al layer (16) between the Au layer (17) and the GaTi layer (15) play the barrier role protecting the resin between the GaTi layer (15) and the Au layer (17).

37 Subsequently, as shown in Fig. 2d, the photoresist (18) is formed on n-type and the p-type epitaxial layer (12) side including first, and second electrode and it patterns and the second electrode is exposed. And the front side including the exposed second electrode is heat-treated and the first electrode forms into n-type and the second electrode forms into p-type.

38 At this time, the thermal process is comprised of the temperature of  $\text{NH}_3$  or the  $\text{N}_2$  mood and about 500~900

- 39 In this way, the reason why the first, and the doping type of the second electrode are determined by heat-treatment as follows.
- 40 In  $\text{NH}_3$  or the  $\text{N}_2$  mood, it unites with N and exposed lower-part, and the GaTi layer (15) of the second electrode make GaTiN the thermal process.
- 41 The GaTi layer (15) formed in the interface of the p-type epitaxial layer (14) consists of GaTiN. In that way it is that N is diffused to the GaTi layer (15) and it comes from the GaN of the p-type epitaxial layer (14) and rather more diffused to the p-type epitaxial layer (14) and many hole carrier are formed.
- 42 Moreover, it seems to be heat-treated in the standby state at the first electrode since not being exposed to  $\text{N}_2$  mood.
- 43 Therefore, in the GaN of the N-epitaxial layer (12), by being diffused to the GaTi layer (15) in which N are formed at the interface of the N-epitaxial layer (12) and freeing from many electronic carrier (electron carrier) are formed in the N-epitaxial layer (12).
- 44 And the light emitting diode removing the photoresist (18) remaining as the next process and can form electrode regardless of the doping type is completed.
- 45 Fig. 3 is a structure sectional diagram showing the light emitting diode.
- 46 As shown in Fig. 3, it is composed of the P-contact consisting of N type electrode, and the GaTi layer (15), an Al layer (16) and Au layer (17) it is formed in the constant area on the p-type epitaxial layer (14) consisting of the p-type epitaxial layer (12) formed on the sapphire substrate (11), the active layer (13) and the P-type epitaxial layer (14) formed in the constant area on the N-epitaxial layer (12), and the GaTi layer (15), and the Al layer (16) and Au layer (17) it is formed in the constant area on the N-epitaxial layer (12).

#### ▶ Effects of the Invention

- 47 As to light emitting diode and manufacturing method, it has effect as follows.
- 48 At the same time, by forming electrode regardless of the doping type the process can be simplified and efficiency can be enhanced with first.
- 49 By heat-treating in the  $\text{NH}_3$  or  $\text{N}_2$  mood the doping type is determined and it is high-doped in the epitaxial layer at the same time the light emitting diode in which the conductivity is improved can be made with second.

#### ☉ Scope of Claims

Claim [ 1 ] :

- 50 The light emitting DIODE, wherein it is made including the step of heat-treating the front side including the first step of forming photoresist on the second epitaxial layer front side and patterning and exposing the second electrode and the second electrode including the first epitaxial layer in the top of the substrate, the step of successively forming the active layer and the second epitaxial layer, the step of patterning the active layer and the second epitaxial layer and exposing the constant area of the first epitaxial layer, the step of successively forming the first, the second, and the metal three layer on the first, and the second epitaxial layer, the step of patterning the first, the second, and the metal three layer and forming the first electrode on the constant area of the first epitaxial layer and forming the second electrode on the constant area of the second epitaxial layer, and the first, and the second electrode and removing the photoresist.

Claim [ 2 ] :

51 The light emitting DIODE of claim 1, wherein the first, and the second epitaxial layer form into GaN.

Claim [ 3 ] :

52 The light emitting DIODE of claim 1, wherein in the first metal layer, the second metal layer the metal three la into GaTi into Al into Au.

Claim [ 4 ] :

53 The light emitting DIODE of claim 1, wherein the thickness of the first metal layer forms into 200~300Å.

Claim [ 5 ] :

54 The light emitting DIODE of claim 1, wherein the thermal process is made of the temperature of 500~900°C.

Claim [ 6 ] :

55 The light emitting DIODE of claim 1, wherein the thermal process is comprised of one mood among the  $\text{NH}_3$

Claim [ 7 ] :

56 The light emitting diode, wherein it is comprised of the second electrode consisting of the first electrode, and 1 layer, the Al layer, and the Au layer it is formed in the constant area of the second epitaxial layer consisting of epitaxial layer formed in the top of the substrate, the active layer and the second epitaxial layer, and the GaTi the Al layer, and the Au layer it is formed in the constant area of the first epitaxial layer, and the active layer a second epitaxial layer is laminated in the constant area of the first epitaxial layer and is formed.

Claim [ 8 ] :

57 The light emitting diode of claim 7, wherein the first, and the second epitaxial layer are formed with GaN.